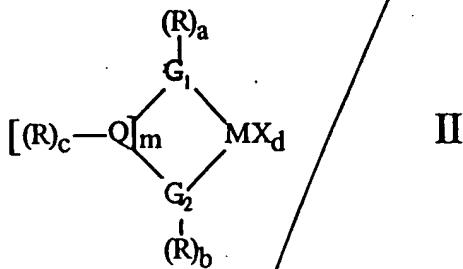


Please amend the following claims.

1. (amended twice) A polymerization catalyst component {for polymerization of alpha-olefins, the catalyst} comprising a {cocatalyst and a catalyst component} metallocene complex and a support, wherein the {catalyst component} metallocene complex is supported on {a} the porous inorganic solid support, wherein the {catalyst component} metallocene complex is defined by formula I or II



wherein:

R groups are equal to or different from each other; R is hydrogen or a radical containing from 1 to 20 carbon atoms; R optionally contains a heteroatom selected from the group consisting of elements from groups 14 through 16 of the periodic table of the elements and boron; at least one R group contains an OSiR<sub>3</sub> group, wherein R" is selected from the group consisting of: linear {or branched} C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl,

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branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl,  
linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub>  
arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, {and} linear C<sub>7</sub>-C<sub>20</sub>  
alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl;

Q is selected from the group consisting of: boron and elements from groups 14 and 16 of the periodic table; when  $m > 1$ , Q groups are equal to or different from each other; free valences of every Q are filled with the R group or groups according to a value of c; two R groups optionally are {united} bonded to form a ring having from 5 to 8 atoms; m ranges from 1 to 4;

{L} G groups are equal to or different from each other; {L} G is a cyclic organic group {united} bonded to M through a  $\pi$  bond, {L} G contains a cyclopentadienyl ring that optionally is fused with one or more other rings, or {L} G is an atom selected from the group consisting of elements from groups 15 and 16 of the periodic table;

{L<sub>1</sub> and L<sub>2</sub>} G<sub>1</sub> and G<sub>2</sub> are equal to or different from each other; {L<sub>1</sub> and L<sub>2</sub>} G<sub>1</sub> and G<sub>2</sub> have the same meaning as {L} G;

M is a metal selected from the group consisting of: elements from groups 3, 4, and 10 of the periodic table, lanthanides, and actinides;

X groups are equal to or different from each other; X is selected from the group consisting of: halogen, hydrogen, OR'', N(R'')<sub>2</sub>, C<sub>1</sub>-C<sub>20</sub> alkyl, and C<sub>6</sub>-C<sub>20</sub> aryl; wherein R'' is selected from the group consisting of: linear {or branched} C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, {and} linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl;

**x** is 1 or 2, **y** is 2 or 3 in such a way that **x + y = 4**;  
**d** is an integer ranging from 0 to 2; and **a**, **b** and **c** are integers from 0 to 10 in such a way that **a + b + c ≥ 1**;  
wherein the metallocene complex is supported on the support by means of a bond resulting from a reaction of the OSiR<sup>"3</sup> group of the metallocene complex with a reactive group on a surface of the support; and  
wherein the OSiR<sup>"3</sup> group is not directly bonded to Q when Q is Si.

C 10  
2. (amended twice) A catalyst component according to claim 1 wherein in formula I or II R is selected from the group consisting of: hydrogen, SiR'<sub>3</sub>, linear {or branched} C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, {and} linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl; {at least one R group contains an OSiR<sup>"3</sup> group, wherein R" is selected from the group consisting of: linear or branched C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkenyl, C<sub>7</sub>-C<sub>20</sub> arylalkyl, C<sub>7</sub>-C<sub>20</sub> arylalkenyl, and C<sub>7</sub>-C<sub>20</sub> alkylaryl;} and optionally {all} each {the} R {groups} group {contain} contains a {heteroatoms} heteroatom selected from the group consisting of: elements of groups 14 through 16 of the periodic table of the elements and boron.

3. (amended three times) A catalyst component according to claim 1 wherein in formula I or II M is selected from the group consisting of: Ti, Zr, and Hf.

4. (amended three times) A catalyst component according to

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claim 1 wherein in formula I or II the R group containing the group OSiR" is selected from the group consisting of: -CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, -CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, -CH<sub>2</sub>-O-CH<sub>2</sub>-OSiMe<sub>3</sub>, -O-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, and -SiMe<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>.

C 10  
5. (amended three times) A catalyst component according to claim 1 wherein in formula I {L} G is cyclopentadienyl or indenyl; M is zirconium; x is 2; y is 2; R is C<sub>1</sub>-C<sub>4</sub> alkyl, wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> wherein R" is selected from the group consisting of: Me, Et, and Pr.

6. (amended three times) A catalyst component according to claim {1} 2 wherein in formula II, M is zirconium; {L<sub>1</sub> and L<sub>2</sub>} G<sub>1</sub> and G<sub>2</sub> are cyclopentadienyl or indenyl; R is hydrogen, a C<sub>1</sub>-C<sub>4</sub> alkyl wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> or a SiR'<sub>2</sub>-OSiR"<sub>3</sub> group, wherein R" is selected from the group consisting of: methyl, ethyl, propyl; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, and SiRR'.

7. (amended three times) A catalyst component according to claim {1} 2 wherein in formula II, M is titanium; {L<sub>2</sub>} G<sub>2</sub> is an oxygen or a nitrogen atom; {L<sub>1</sub>} G<sub>1</sub> is a cyclopentadienyl, indenyl or fluorenyl ring; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, or SiRR'.

8. (amended three times) A {Solid} Polymerization catalyst comprising a cocatalyst and a catalyst component {according to} as claimed in claim 1{ characterized in that catalyst component of formula I or II is supported on a porous inorganic solid}.

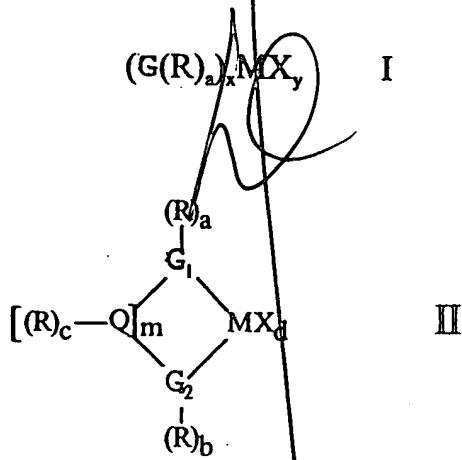
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9. (amended twice) A catalyst component according to claim 1 wherein the {porous} support comprises an inorganic solid {is} selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

*C10  
Cont'd*

10. (amended three times) A process for preparing a polymerization catalyst component, the catalyst component comprising a metallocene complex and a support, wherein the metallocene complex is supported on the support, wherein the {according to claim 1 comprising} process comprises the following steps:

- (a) impregnation, under anhydrous conditions and an inert atmosphere at a temperature between -20°C and 90°C, of a solution {of} comprising at least one {catalyst component} metallocene complex on the support, wherein the metallocene complex is defined by formula I or II



wherein:

R groups are equal to or different from each other; R is hydrogen or a radical containing from 1 to 20 carbon atoms; R optionally contains a heteroatom selected from the group consisting of elements from groups 14 through 16 of the periodic table of the elements and boron; at least one R group contains an OSiR''<sub>3</sub> group, wherein R'' is selected from the group consisting of: linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl;

*C 10  
Cyclo*

O is selected from the group consisting of: boron and elements from groups 14 and 16 of the periodic table; when m > 1, O groups are equal to or different from each other; free valences of every O are filled with the R group or groups according to a value of c; two R groups optionally are bonded to form a ring having from 5 to 8 atoms; m ranges from 1 to 4;

G groups are equal to or different from each other; G is a cyclic organic group bonded to M through a π bond, G contains a cyclopentadienyl ring that optionally is fused with one or more other rings, or G is an atom selected from the group consisting of elements from groups 15 and 16 of the periodic table;

G<sub>1</sub> and G<sub>2</sub> are equal to or different from each other; G<sub>1</sub> and G<sub>2</sub> have the same meaning as G;

M is a metal selected from the group consisting of: elements from groups 3, 4, and 10 of the periodic table, lanthanides, and actinides;

X groups are equal to or different from each other; X is selected from the group consisting of: halogen, hydrogen, OR'',

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N(R'')<sub>2</sub>, C<sub>1</sub>-C<sub>20</sub> alkyl, and C<sub>6</sub>-C<sub>20</sub> aryl; wherein R'' is selected from the group consisting of: linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl;

x is 1 or 2, y is 2 or 3 in such a way that x + y = 4;

d is an integer ranging from 0 to 2; and a, b and c are integers from 0 to 10 in such a way that a + b + c ≥ 1;

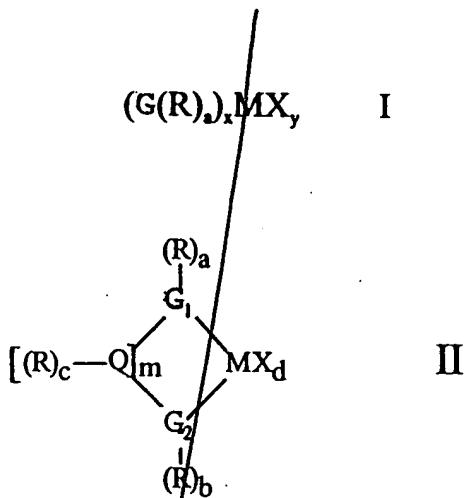
{on on a support at a temperature between -20°C and 90°C;}

wherein the OSiR''<sub>3</sub> group of the metallocene complex reacts with a reactive group of the support to bond the metallocene complex to the support, thereby forming a resulting solid comprising the metallocene complex supported on the support; and

- (b) filtration and washing the resulting solid from step (a) with a solvent selected from the group consisting of aliphatic hydrocarbons and aromatic hydrocarbons.

11. (amended three times) A process for preparing a polymerization catalyst component, the catalyst component comprising a metallocene complex and a support, wherein the metallocene complex is supported on the support, wherein the {according to claim 1 comprising} process comprises the following steps:

- (a) depositing at least one {catalyst component defined by formula I or II} metallocene complex on {a} the support by using a solution {of} comprising a solvent and the {catalyst component} metallocene complex to heterogenize, wherein the metallocene complex is defined by formula I or II



wherein:

R groups are equal to or different from each other; R is hydrogen or a radical containing from 1 to 20 carbon atoms; R optionally contains a heteroatom selected from the group consisting of elements from groups 14 through 16 of the periodic table of the elements and boron; at least one R group contains an OSiR''<sub>3</sub> group, wherein R'' is selected from the group consisting of: linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched

C11  
cont

C<sub>7</sub>-C<sub>20</sub> alkylaryl;

O is selected from the group consisting of: boron and elements from groups 14 and 16 of the periodic table; when m > 1, O groups are equal to or different from each other; free valences of every O are filled with the R group or groups according to a value of c; two R groups optionally are bonded to form a ring having from 5 to 8 atoms; m ranges from 1 to 4;

G groups are equal to or different from each other; G is a cyclic organic group bonded to M through a π bond, G contains a cyclopentadienyl ring that optionally is fused with one or more other rings, or G is an atom selected from the group consisting of elements from groups 15 and 16 of the periodic table;

G<sub>1</sub> and G<sub>2</sub> are equal to or different from each other; G<sub>1</sub> and G<sub>2</sub> have the same meaning as G;

M is a metal selected from the group consisting of: elements from groups 3, 4, and 10 of the periodic table, lanthanides, and actinides;

X groups are equal to or different from each other; X is selected from the group consisting of: halogen, hydrogen, OR'', N(R'')<sub>2</sub>, C<sub>1</sub>-C<sub>20</sub> alkyl, and C<sub>6</sub>-C<sub>20</sub> aryl; wherein R'' is selected from the group consisting of: linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl;

x is 1 or 2, y is 2 or 3 in such a way that x + y = 4;

d is an integer ranging from 0 to 2, and a, b and c are integers from 0 to 10 in such a way that a + b + c ≥ 1;

wherein the OSiR''<sub>3</sub> group of the metallocene complex reacts with a reactive group of the support to bond the metallocene complex to the support, thereby forming a resulting solid comprising the

metallocene complex supported on the support;

- (b) eliminating the solvent {through evaporation to yield a solid residue}; and  
(c) {warming} bringing the resulting solid {residue up} to a temperature between 25 and 150°C.

C10

12. (amended three times) A process as claimed in Claim 10, wherein before step (a) the {catalyst component} metallocene complex is mixed with a cocatalyst.

C11

14. (amended three times) A catalyst according to claim {1} 8 wherein the cocatalyst is selected from the group consisting of: an alkylalumininoxane, boron compounds, and mixtures thereof.

C12

19. (amended once) A process as claimed in Claim 11, wherein before step (a) the {catalyst component} metallocene complex is mixed with a cocatalyst.

20. (amended once) A process for preparing a polymer, the process comprising contacting the catalyst component {as} claimed in Claim 1 with a monomer to polymerize the monomer and to produce the polymer{, wherein the catalyst is for the polymerization of alpha-olefins in solution, in suspension, in gas phase at low and high pressure and temperature or in mass at high pressures and high or low temperatures; and wherein the catalyst component is a metallocene complex}.

23. (amended once) A catalyst according to claim 2, wherein the support comprises an inorganic solid selected from the group

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consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

24. (amended once) A catalyst according to claim 4, wherein the support comprises an inorganic solid selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

25. (amended once) A catalyst according to claim 5, wherein the support comprises an inorganic solid selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

26. (amended once) A catalyst according to claim 6, wherein the support comprises an inorganic solid selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

Please add the following new claims.

--27. A process as claimed in claim 10 wherein in formula I or II R is selected from the group consisting of: hydrogen, SiR'<sub>3</sub>, linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl; and optionally each R group contains a heteroatom selected from the group consisting of: elements of groups 14 through 16 of the periodic table of the elements and boron.

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28. A process according to claim 10 wherein in formula I or II M is selected from the group consisting of: Ti, Zr, and Hf.

29. A process according to claim 10 wherein in formula I or II the R group containing the group OSiR" is selected from the group consisting of: -CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, -CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, -CH<sub>2</sub>-O-CH<sub>2</sub>-OSiMe<sub>3</sub>, -O-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, and -SiMe<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>.

30. A process according to claim 10 wherein in formula I L is cyclopentadienyl or indenyl; M is zirconium; **x** is 2; **y** is 2; R is C<sub>1</sub>-C<sub>4</sub> alkyl, wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> wherein R" is selected from the group consisting of: Me, Et, and Pr.

31. A process according to claim 27 wherein in formula II, M is zirconium; G<sub>1</sub> and G<sub>2</sub> are cyclopentadienyl or indenyl; R is hydrogen, a C<sub>1</sub>-C<sub>4</sub> alkyl wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> or a SiR'<sub>2</sub>-OSiR"<sub>3</sub> group, wherein R" is selected from the group consisting of: methyl, ethyl, propyl; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, and SiRR'.

32. A process according to claim 10 wherein in formula II, M is titanium; G<sub>2</sub> is an oxygen or a nitrogen atom; G<sub>1</sub> is a cyclopentadienyl, indenyl or fluorenyl ring; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, or SiRR'.

33. A process according to claim 12 wherein the cocatalyst is selected from the group consisting of: an alkylaluminoxane, boron compounds, and mixtures thereof.

34. A process according to claim 10, wherein the support comprises an inorganic solid selected from the group consisting

of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

35. A process according to claim 27, wherein the support comprises an inorganic solid selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

36. A process as claimed in claim 11 wherein in formula I or II R is selected from the group consisting of: hydrogen, SiR'<sub>3</sub>, linear C<sub>1</sub>-C<sub>20</sub> alkyl, branched C<sub>1</sub>-C<sub>20</sub> alkyl, linear C<sub>3</sub>-C<sub>20</sub> cycloalkyl, branched C<sub>3</sub>-C<sub>20</sub> cycloalkyl, linear C<sub>6</sub>-C<sub>20</sub> aryl, branched C<sub>6</sub>-C<sub>20</sub> aryl, linear C<sub>7</sub>-C<sub>20</sub> alkenyl, branched C<sub>7</sub>-C<sub>20</sub> alkenyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkyl, linear C<sub>7</sub>-C<sub>20</sub> arylalkenyl, branched C<sub>7</sub>-C<sub>20</sub> arylalkenyl, linear C<sub>7</sub>-C<sub>20</sub> alkylaryl, and branched C<sub>7</sub>-C<sub>20</sub> alkylaryl; and optionally each R group contains a heteroatom selected from the group consisting of: elements of groups 14 through 16 of the periodic table of the elements and boron.

Cx

37. A process according to claim 11 wherein in formula I or II M is selected from the group consisting of: Ti, Zr, and Hf.

38. A process according to claim 11 wherein in formula I or II the R group containing the group OSiR" is selected from the group consisting of: -CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, -CH<sub>2</sub>-O-CH<sub>2</sub>-OSiMe<sub>3</sub>, -O-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>, and -SiMe<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-OSiMe<sub>3</sub>.

39. A process according to claim 11 wherein in formula I L is cyclopentadienyl or indenyl; M is zirconium; **x** is 2; **y** is 2; R is C<sub>1</sub>-C<sub>4</sub> alkyl, wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> wherein R" is selected from the group consisting of: Me, Et, and Pr.

40. A process according to claim 36 wherein in formula II, M is zirconium; G<sub>1</sub> and G<sub>2</sub> are cyclopentadienyl or indenyl; R is hydrogen, a C<sub>1</sub>-C<sub>4</sub> alkyl wherein at least one hydrogen of one R is substituted with OSiR"<sub>3</sub> or a SiR'<sub>2</sub>-OSiR"<sub>3</sub> group, wherein R" is selected from the group consisting of: methyl, ethyl, propyl; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, and SiRR'.

41. A process according to claim 11 wherein in formula II, M is titanium; G<sub>2</sub> is an oxygen or a nitrogen atom; G<sub>1</sub> is a cyclopentadienyl, indenyl or fluorenyl ring; [(R)<sub>c</sub>Q]<sub>m</sub> is H<sub>2</sub>C-CH<sub>2</sub>, CRH-CH<sub>2</sub>, RHC-SiR'<sub>2</sub>, R<sub>2</sub>C-SiR'<sub>2</sub>, or SiRR'.  
*C14*

42. A process according to claim 19 wherein the cocatalyst is selected from the group consisting of: an alkylaluminoxane, boron compounds, and mixtures thereof.

43. A process according to claim 11, wherein the support comprises an inorganic solid selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

44. A process according to claim 36, wherein the support comprises a porous inorganic solid, and wherein the porous inorganic solid is an inorganic oxide selected from the group consisting of: silica, alumina, silica-alumina, aluminum phosphates, and mixtures thereof.

45. A process as claimed in claim 11, wherein in step (b) the solvent is eliminated through evaporation.

46. A process for preparing a copolymer, the process comprising contacting the catalyst component claimed in Claim 1 with a

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monomer and a copolymer to copolymerize the monomer and the comonomer and to produce the copolymer.

47. A process as claimed in claim 46, wherein the comonomer is an alpha-olefin selected from the group consisting of propylene, butene, hexene, octene, and 4-methyl-1-pentene.

48. A process as claimed in claim 46, wherein the monomer comprises ethylene.

49. A process as claimed in claim 47, wherein the monomer comprises ethylene.

50. A process as claimed in claim 20, wherein the monomer comprises ethylene.

51. A process as claimed in claim 20, wherein the polymerization occurs at a temperature between 30°C and 100°C. or at a temperature between 120°C and 250°C.

52. A process as claimed in claim 20, wherein the polymerization occurs at a pressure in a range from atmospheric pressure to 350 MPa.

53. A process as claimed in claim 20, wherein the polymerization occurs in a solution, in a suspension, in a gas phase, or in a mass.

54. A process as claimed in claim 10, wherein in the metallocene complex the OSiR<sup>n</sup><sub>3</sub> group is not directly bonded to Q when Q is Si.

55. A process as claimed in claim 11, wherein in the metallocene complex the OSiR<sup>n</sup><sub>3</sub> group is not directly bonded to Q when Q is Si.